



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Tel (613) 632-5200

D4060-1

Job Sheet 176058



Part No: D4060-1

Job Qty: 24 ea

Part Name: Ski Clamp, Top



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/16/18

Job Tracking No:

Due Date: 4/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A new issue DD 10.02.16 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea		4/28/18	0.00	0.00	Start Up Waterjet		SC B/04/16
100	Waterjet	24 pcs		4/28/18	0.00	1.60	Waterjet1		SC B/04/16
120	QC	24 pcs		4/28/18	0.00	0.00	QC8		38
130	Brake NC	24 pcs		4/30/18	0.01	1.25	Brake NC 1		38
140	QC	24 pcs		4/30/18	0.00	0.00	QC5		38
150	Packaging	24 pcs		4/30/18	0.00	0.00	Packaging3		38
160	QC21-SA	24 Ea		4/30/18	0.00	0.00	QC21		38

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	2.0400 sf (.085 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	2	31	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Ski Clamp, Top	0.266Inches + 0.006 - 0.001	0.272 0.265	0,268	Diameter
2	Ski Clamp, Top	0.328Inches ± 0.010	0.338 0.318	0,328	
3	Ski Clamp, Top	0.375Inches ± 0.010	0.385 0.365	0,376	
4	Ski Clamp, Top	0.750Inches ± 0.030	0.780 0.720	0,751	
5	Ski Clamp, Top	1.000Inches ± 0.030	1.030 0.970	1,001	
6	Ski Clamp, Top	8.922Inches ± 0.010	8.932 8.912	8,920	
7	Ski Clamp, Top	9.790Inches ± 0.030	9.820 9.760	9,791	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ U Suspected Unap		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td></td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																				
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																				
	Composite ☐	Supplier ☐																					
Date : _____		Step #: _____		MRB (QSI042) Approval																			
Description Work Order Deviation						 Container No: S061541 Part: D4060-1 Job No: 176058 Serial No/ Batch: S061541 Revision: _____ Inspector: _____ Date: 04/16/18																	
						 1270 Aburden Street Haverhill, MA 01830 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com																	
Root Cause						 1270 Aburden Street Haverhill, MA 01830 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com																	
Environment ☐	No Re-verification ☐	Pressure/For ☐	BOM/Route ☐	Wrong Stock Pulled ☐	ad Wrong ☐																		
Design ☐	Operator ☐	Bending ☐	Broken/Damage/Defect ☐	Out of Sequence ☐	Dimensions ☐																		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	Inspection Incomplete/Unqualified ☐	Off-set ☐	nder tolerance ☐																		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Contamination ☐	Mislabeled ☐	correct ☐																		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Countersink ☐	Fit/Function ☐	ost/Missing ☐																		
Material ☐	Use for Testing ☐	Cuffs ☐	Cut Too Short ☐	Misaligned/off center ☐	Part Moved ☐																		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Instructions Incomplete/Unclear ☐		Drawing ☐																		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Drill Holes ☐		Finish ☐																		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐			Misread ☐																		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐			Turning Sequence ☐																		
Past Expiry Date ☐	Manufacturing Process ☐																						
Misidentified ☐	Past Due ☐	OTHER : _____																					